# SEMI-MEMBRANE TANKS

### §154.435 General.

- (a) The design of a semi-membrane tank, the supporting insulation for the tank, and the supporting hull structure for the tank must be specially approved by the Commandant (G-MSO).
- (b) A semi-membrane tank must be designed to meet:
  - (1) § 154.425 through § 154.432;
  - (2) § 154.437 through § 154.440; or
  - (3) §154.444 through §154.449.

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 82-063b, 48 FR 4782, Feb. 3, 1983]

### §154.436 Design vapor pressure.

The  $P_o$  of a semi-membrane tank must not exceed 24.5 kPa gauge (3.55 psig) unless special approval by the Commandant (G-MSO) allows a  $P_o$  between 24.5 kPa gauge (3.55 psig) and 69 kPa gauge (10 psig).

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 82-063b, 48 FR 4782, Feb. 3, 1983]

# INDEPENDENT TANK TYPE A

### §154.437 General.

An independent tank type A must meet §154.438 through §154.440.

### §154.438 Design vapor pressure.

- (a) If the surface of an independent tank type A are mostly flat surfaces, the  $P_{\rm o}$  must not exceed 69 kPa gauge (10 psig).
- (b) If the surfaces of an independent tank type A are formed by bodies of revolution, the design calculation of the  $P_{\rm o}$  must be specially approved by the Commandant (G-MSO).

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 82-063b, 48 FR 4782, Feb. 3, 1983]

### §154.439 Tank design.

An independent tank type A must meet the deep tank standard of the American Bureau of Shipping published in "Rules for Building and Classing Steel Vessels", 1981, and must:

(a) Withstand the internal pressure determined under §154.407;

- (b) Withstand loads from tank supports calculated under §§154.470 and 154.471; and
- (c) Have a corrosion allowance that meets §154.412.

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 77-069, 52 FR 31630, Aug. 21, 1987]

#### §154.440 Allowable stress.

- (a) The allowable stresses for an independent tank type A must:
- (1) For tank web frames, stringers, or girders of carbon manganese steel or aluminum alloys, meet  $\sigma B/2.66$  or  $\sigma Y/1.33$ , whichever is less; and
- (2) For other materials, be specially approved by the Commandant (G-MSO).
- (b) A greater allowable stress than required in paragraph (a)(1) of this section may be specially approved by the Commandant (G-MSO) if the equivalent stress ( $\sigma c$ ) is calculated from the formula in Appendix A of this part.
- (c) Tank plating must meet the American Bureau of Shipping's deep tank standards, for an internal pressure head that meets §154.439(a), published in "Rules for Building and Classing Steel Vessels", 1981.

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 82-063b, 48 FR 4782, Feb. 3, 1983; CGD 77-069, 52 FR 31630, Aug. 21, 1987]

### INDEPENDENT TANK TYPE B

## §154.444 General.

An independent tank type B must be designed to meet §§ 154.445 through 154.449.

## §154.445 Design vapor pressure.

If the surfaces of an independent tank type B are mostly flat surfaces, the  $P_{\rm o}$  must not exceed 69 kPa gauge (10 psig).

# §154.446 Tank design.

An independent tank type B must meet the calculations under §154.448.

### §154.447 Allowable stress.

(a) An independent tank type B designed from bodies of revolution must